

Thermobacteriology – Lessons Learned

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Introduction

- Focus
 - Thermal resistance of spores
 - Food applications
 - Classic D and z model
 - Taking away the “Art” in microbial inactivation measurements



Models



Model - General

$$\frac{dN}{[N]} = -k(x)dt$$

- Change in concentration $[N]$ is first order
- The rate of change in N can be expressed by the function ' $k(x)$ '
- ' k ' is a function of unknown factors – (x 's)

Model - Dependency

$$dk(T, P, pH) = \left[\frac{\partial k_T}{\partial T} \right]_{P, pH} dT + \left[\frac{\partial k_P}{\partial P} \right]_{T, pH} dP + \left[\frac{\partial k_{pH}}{\partial pH} \right]_{T, P} dpH + etc.$$

- 'k' can be a function of many factors
- Without prior knowledge, independence must be demonstrated (pressure, temperature, pH, salt, enzymatic activity, competitive microflora, growth history of microorganisms, Aw, formulation, patch hold time)



T=temperature, P=pressure, pH=log of H⁺ concentration

Model - Traditional

$$\log \frac{N_o}{N} = \frac{t}{D_T}$$

$D_T \perp\!\!\!\perp (A_w, pH, Salt, P, etc.)$

$$\log \frac{D_o}{D_T} = (T - T_o) / z$$



Model - Assumptions

- Validated/accurate methods used to measure D and z
- Destruction of all microorganisms can be described with the same kinetic parameters
- Surviving organisms can be counted
- Factors that affect destruction rate are held constant or are measurable (temperature - z value)
- Rate of destruction is independent of initial concentration



Model – Assumptions (cont'd)

- Population of microorganisms is homogeneous (crops from one spore)
- Destruction rate is first order
- Microbial counts are of individual organisms (no clumping)
- The change in rate of destruction with respect to temperature can be expressed by a constant – z
- The change in rate of destruction is unbounded (extrapolation valid?)



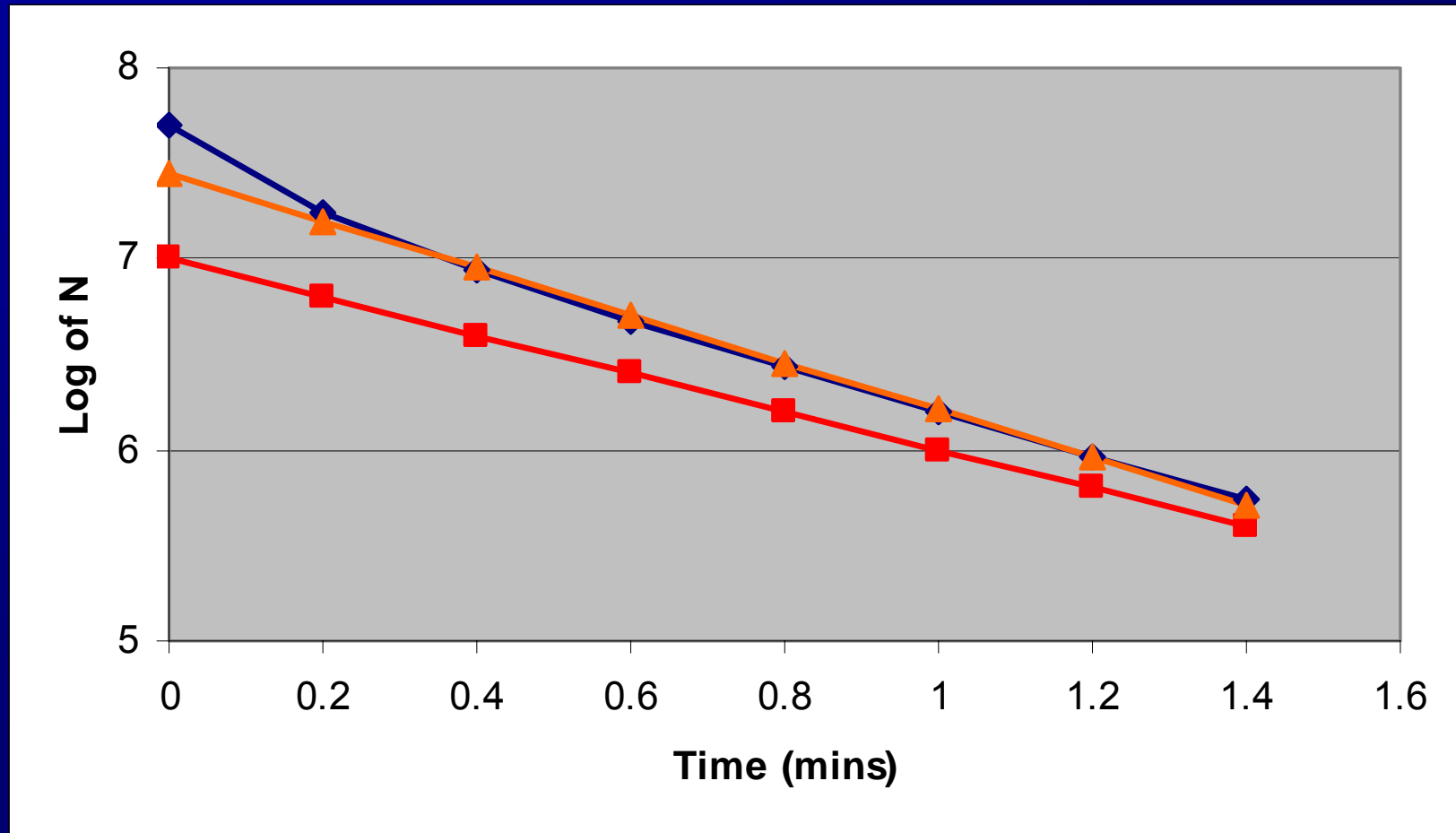
Measuring Process Treatment



Homogenous Populations



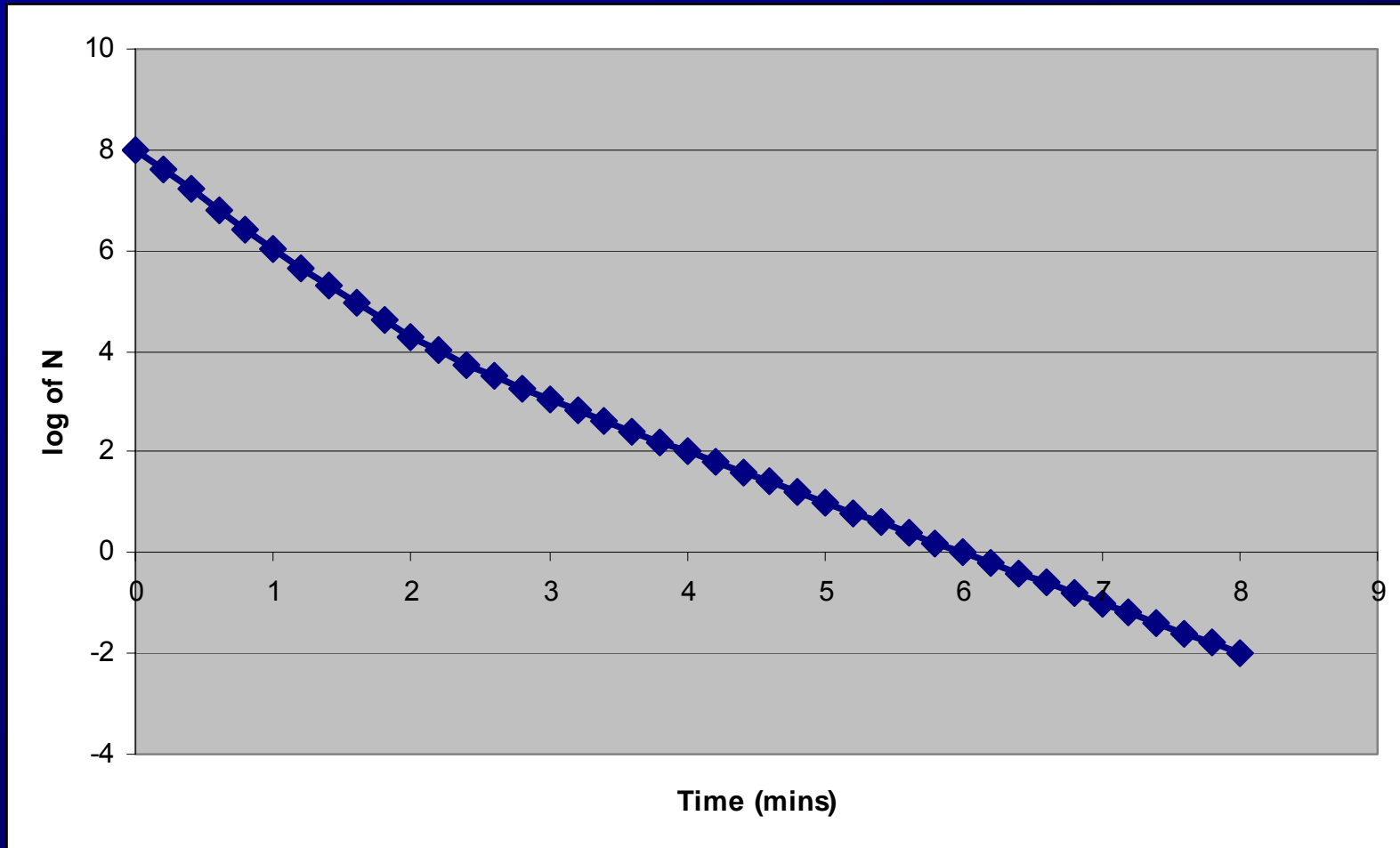
Mixed Population – Equal Mixture(10^7) (D values – 1.0, 0.75, 0.5, 0.25, 0.1)



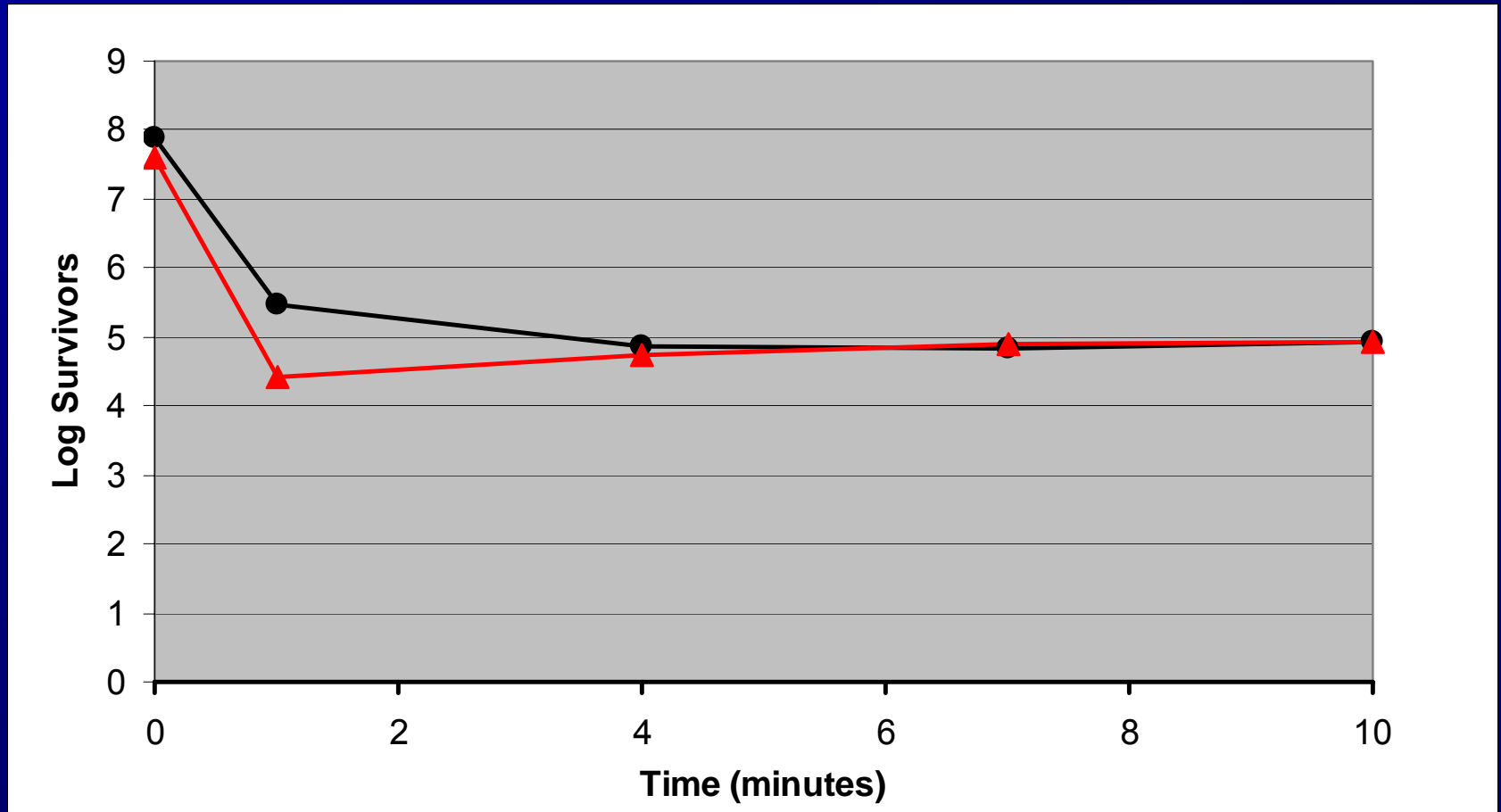
■ – D=1 min, ▲ – Calculated D=0.81, ◆ - measured counts



Mixed Population – Unequal Mixture (D values, 0.5 at 10^8 and 1.0 min at 10^5)



C. botulinum type E Beluga spores Temperature at 75°C (duplicates)



Effect of Population Load

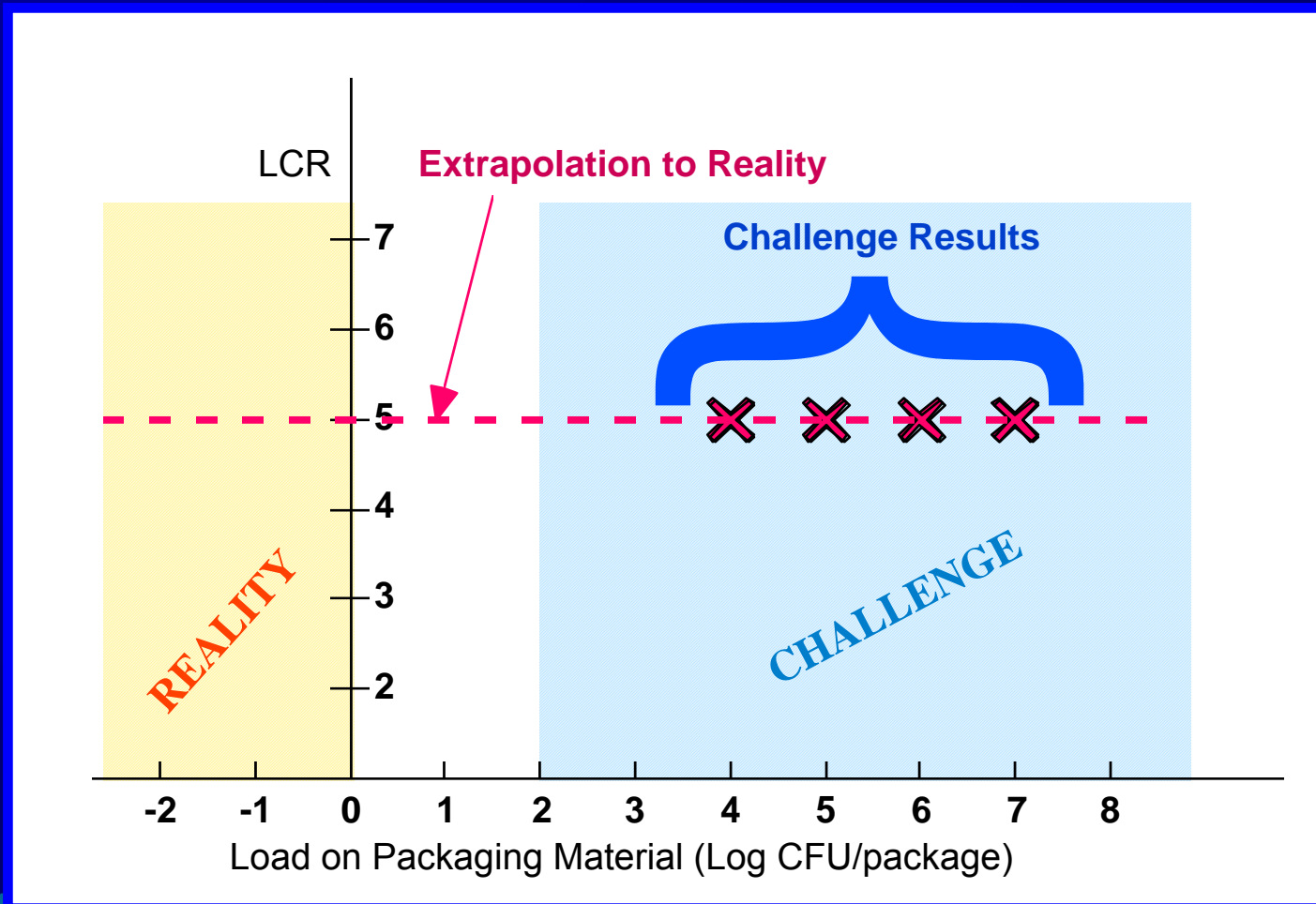
- Independence between dose and treatment
- Halvorson, H. O. and Ziegler, N. R. equation; Stumbo, Murphy, Cochran method; MPN assumptions

$$D_T = \frac{t}{\log(N_o) - \log(N_t)}; N_t = \ln \left(\frac{n}{r} \right)$$

n = total tested, r = negatives



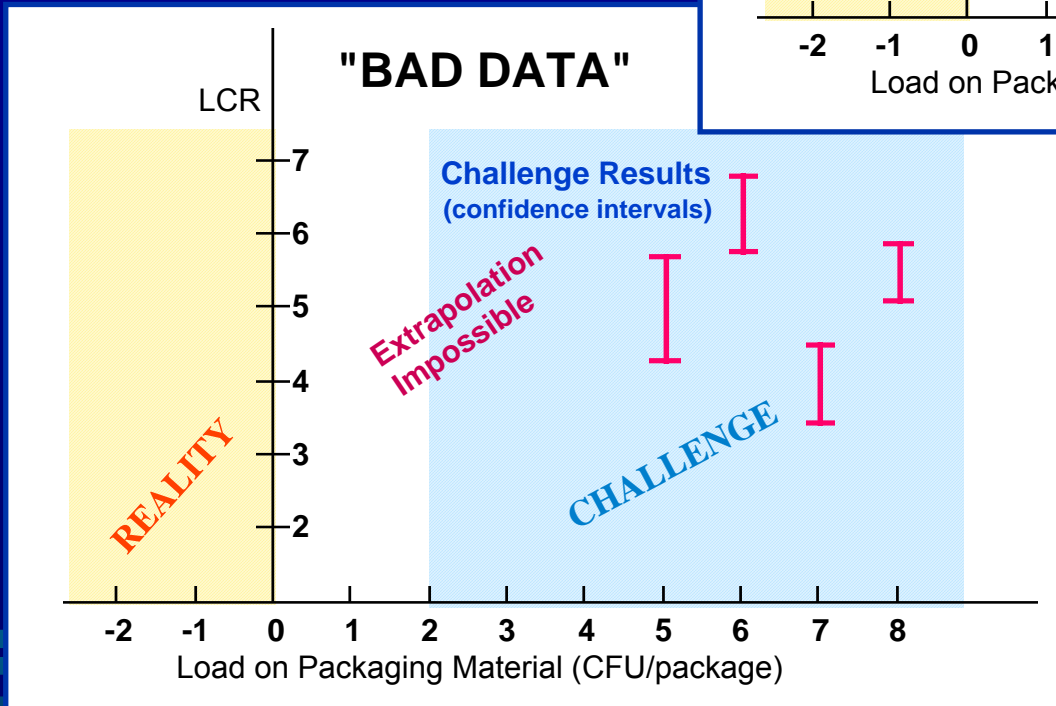
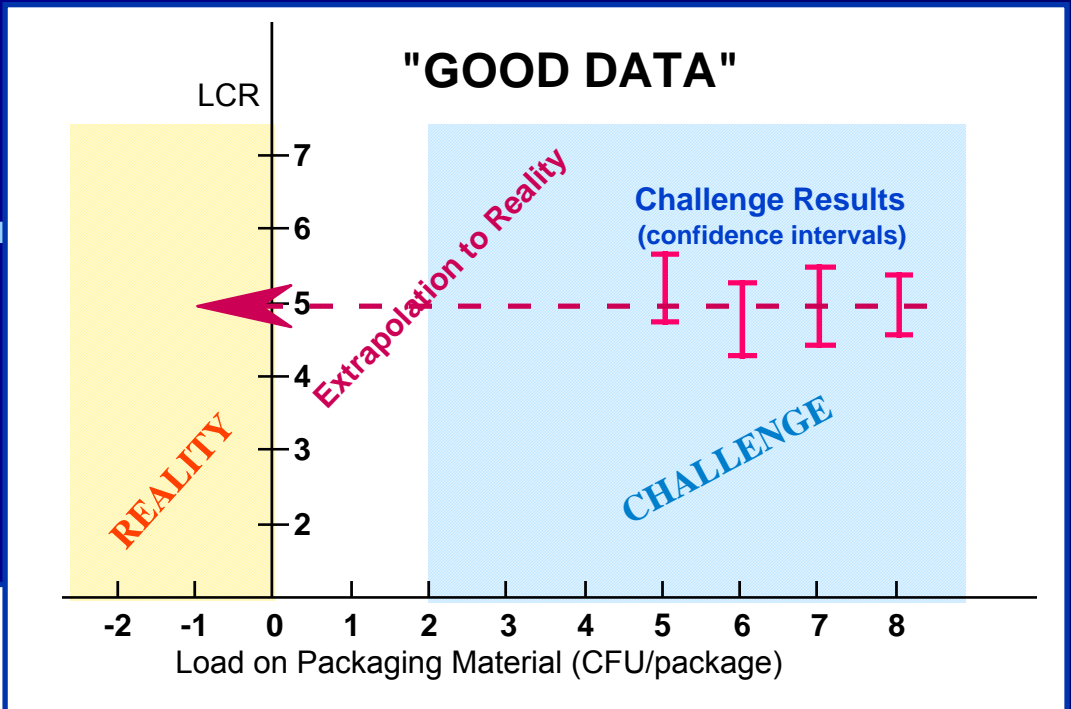
Log Count Reduction (LCR) as a Property of the Challenge Level*



* Moruzzi et al., Food Control, 2000, page 57



LCR at different challenge levels is constant; LCR is a property of the process, and extrapolation to "reality" can be tried



LCR at different challenge levels is not constant; extrapolation to "reality" is impossible

Underlying MPN Assumptions

W.G. Cochran (1950) - "There are two principle assumptions."

- "The first is that the organisms are distributed randomly throughout the sample...the organism level is equally likely to be the same in each sample." – **equal treatments**
- "The second assumption is that each sample when incubated is certain to exhibit growth whenever the sample contains one or more organisms."



Measuring Process Treatment

- Calibrated/Self-contained BI's (D/z determined – as part of the vial)
- Process extinguishing (temperature, catalase)



Data Handling/ Experimental Procedures



Making Sure Correct Calculations are Used

- (F and C) degrees
- Reasonable results?
- Validated software
- Correct units for complete equation
- Peer review calculations (Ball and Olson book equation error)



Data Handling and Experimental Procedures

- Proper analytical procedures
 - Equipment calibration
 - Recovery – test media
 - Growth promotion
 - Replicates – samples, treatments
- Culture preparation



Data Handling and Experimental Procedures

- Sample enumeration
 - Initial count (assayed/recovered)
 - Positive identification (is the positive the one you put in there?)
 - Positive control – were the organisms in the sample; positive not from effect of treatment
 - Negative control – background contamination, aseptic technique
 - Effect of enumeration procedures and recovery media (kill artifact)



Summary

- Know your destruction rate model
- Confirm your analytical and mathematical techniques (validation)
- Ask fulminous questions about the procedures and results – make sure each step is conducted correctly

